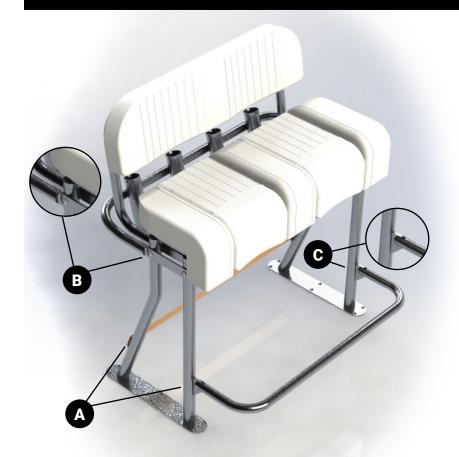
ASSEMBLY INSTRUCTIONS LEANING STAND



SPRINGFIELD P/N#: 1080080-06

HARDWARE:

- (1) DOUBLE SEAT CUSHION
- (2) ALUMINUM TUBE LEGS
- (1) DOUBLE BACK REST
- (1) ROD HOLDER
- (1) FOOT REST
- (2) 1.25" ALLEN 1/4"-20 BOLTS W/SS WASHERS
- (4) 3" PHILLIPS 3/8"-16 BOLTS
- (4) 3/8"-16 NYLOCK NUTS
- (2) 1.3125" ALLEN 5/16"-18 BOLTS
- (4) WHITE NYLON WASHERS

ASSEMBLY: (Requires 2 people)

A. Install legs by placing seat upside down with back of seat facing you. Legs are secured over leg studs using 1.25" ALLEN 1/4"-20 BOLTS through the leg tabs into the substrate. Cooler strap should be positioned to the rear and away from seat back. Footrest lock stops will face seat front. Right / left accordingly.

- **B.** With seat upright, install rod holder and seat back simultaneously using 3" PHILLIPS 3/8"-16 BOLTS AND NYLOCK NUTS, surrounding leg tops. Rod holder wraps around the outside while seat back is installed to the interior of the legs. Each bolt (two per side) attaches three parts.
- **C.** Install footrest using 1.3125" ALLEN 5/16"-18 BOLTS and WHITE NYLON WASHERS. Footrest fork surrounds the lock stop with two washers on either side of lock stop as an insulator between metals. Tighten bolts from the outside in.

